IN THE CLAIMS:

Please amend the claims as follows:

Claims 1 to 13. (Cancelled).

Claim 14 to 20. (Cancelled).

Claim 21. (Cancelled).

Claims 22 to 26. (Cancelled).

Claim 27. (Previously Presented).

The process according to claim 32,

wherein said first web and said second web is paper.

Claim 28. (Previously Presented).

The process according to claim 32,

wherein said first web and said second web is metal foil.

Claim 29. (Previously Presented).

The process according to claim 32,

wherein said first web and said second web is non-woven fabric.

Claim 30. (Cancelled).

Claim 31. (Currently Amended).

A process for the production of a six layer composite material (1, 21) with a plastic layer (4, 24) that has release properties with respect to adhesive ~~comprising~~ consisting of

locating materials producing the release properties within the plastic layer, wherein a first web (2, 22) is provided in production of the composite material (1, 21) on one side of which a layer of adhesive (3, 23) is located, and said adhesive layer is always coextruded and directly bonded together with the plastic layer (4, 24) with the release properties, which is in turn directly bonded to a second web (5, 25); and

wherein said first web and said second web is selected from the group consisting of paper, metal foil, and non-woven fabric; and

providing the first web and the second web in a spaced apart position; and extruding the adhesive layer (3, 23) and the layer (4, 24) with the release properties between the two webs (2, 22 and 5, 25); and forming the bond directly with the two webs;

wherein further layers (26) are provided that are located on and directly bonded to both sides of the web (2, 5 or 22, 25), such that both webs are each provided with a further layer (26) directly bonded to the webs.

Claim 32 (Currently Amended).

A process for the production of a six layer composite material (1, 21) with a plastic layer (4, 24) that has release properties with respect to adhesives ~~comprising~~ consisting of

locating materials producing the release properties within the plastic layer, wherein a first web (2, 22) is provided in production of the composite material (1, 21) on one side of which a layer of adhesive (3, 23) is located, and said adhesive layer is always coextruded and directly bonded together with the plastic layer (4, 24) with the release properties, which is in turn directly bonded to a second web (5, 25); and

wherein said first web and said second web is selected from the group consisting of paper, metal foil, and non-woven fabric; and

wherein further layers (26) are provided that are located on and directly bonded to both sides of the webs (2, 5 or 22, 25), such that both webs are each provided with a further layer (26) directly bonded to the webs.

Claim 33. (New).

The process according to claim 31,

wherein said first web and said second web is paper.

Claim 34. (New).

The process according to claim 31,

wherein said first web and said second web is metal foil.

Claim 35. (New).

The process according to claim 31,

wherein said first web and said second web is non-woven fabric.